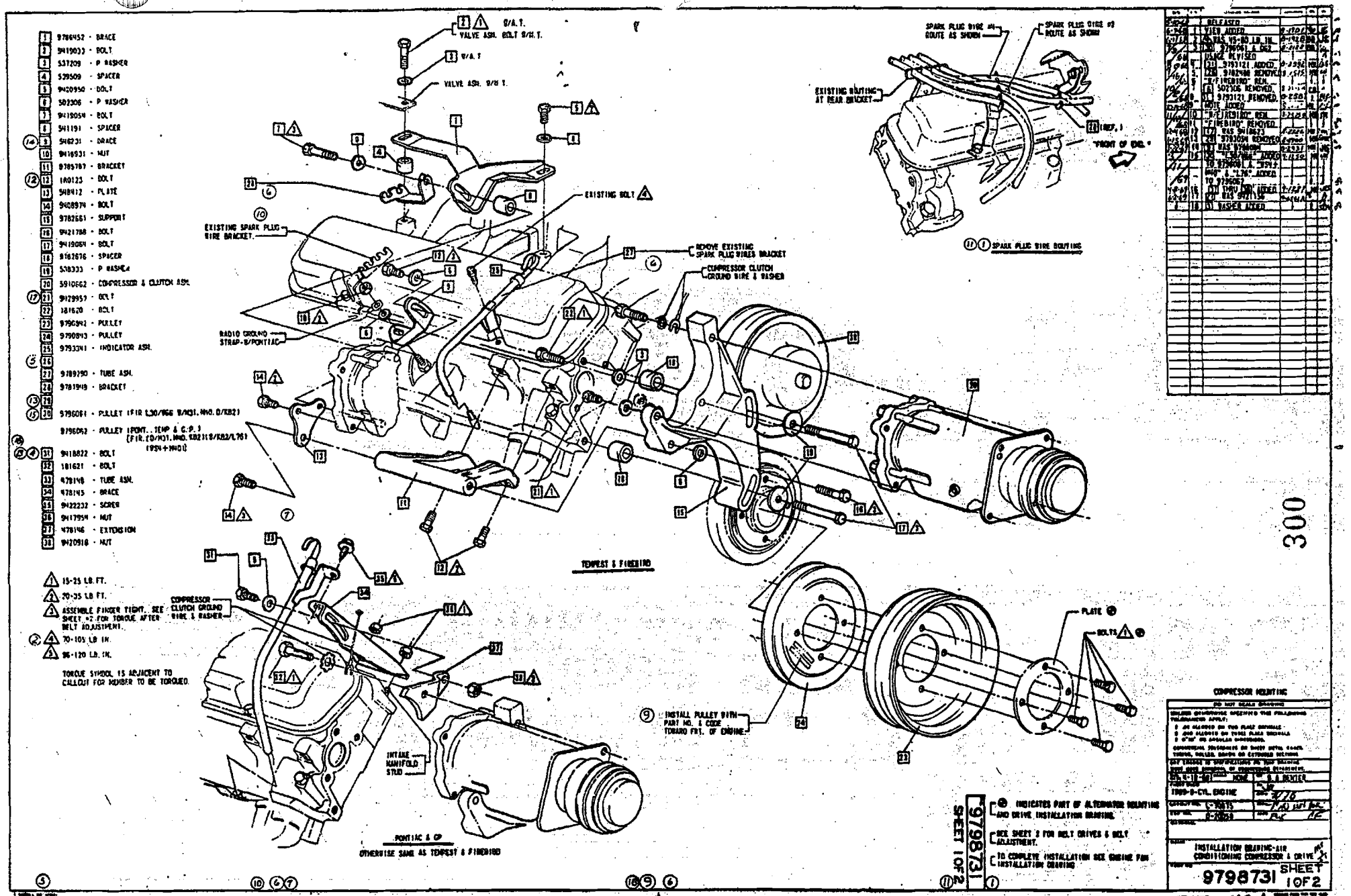
1 9786452 - BRACE
2 9419033 - BOLT
3 537209 - P WASHER
4 539509 - SPACER
5 9420950 - BOLT
6 502306 - P WASHER
7 9419054 - BOLT
8 541191 - SPACER
9 542231 - BRACE
10 9416931 - NUT
11 9789787 - BRACKET
12 180123 - BOLT
13 548412 - PLATE
14 9408974 - BOLT
15 9782661 - SUPPORT
16 9421788 - BOLT
17 9419069 - BOLT
18 9162676 - SPACER
19 538333 - P WASHER
20 5910662 - COMPRESSOR & CLUTCH ASM.
21 9429957 - BOLT
22 181620 - BOLT
23 9796942 - PULLEY
24 9790843 - PULLEY
25 9793341 - INDICATOR ASM.
26
27 9789290 - TUBE ASM.
28 9781949 - BRACKET
29
30 9796084 - PULLEY (FIR L30/V66 W/A31, MW0, D/582)
9796062 - PULLEY (PONT., TEMP & G.P.) (FIR.20/A31, MW0, 582318/582/L761 (9514+MW0))
31 9418822 - BOLT
32 181621 - BOLT
33 478148 - TUBE ASM.
34 478145 - BRACE
35 9422232 - SCREW
36 9417954 - NUT
37 478146 - EXTENSION
38 9420918 - NUT
15-25 LB. FT.
20-35 LB. FT.
ASSEMBLE FINGER TIGHT. SEE SHEET #2 FOR TORQUE AFTER BELT ADJUSTMENT.
70-105 LB. IN.
96-120 LB. IN.
TORQUE SYMBOL IS ADJACENT TO CALLOUT FOR NUMBER TO BE TORQUED.
V/A.T. VALVE ASM. BOLT V/H.T.
V/A.T.
VALVE ASM. V/H.T.
EXISTING BOLT
EXISTING SPARK PLUG WIRE BRACKET.
REMOVE EXISTING SPARK PLUG WIRES BRACKET
COMPRESSOR CLUTCH GROUND WIRE & WASHER
RADIO GROUND STRAP-B/PONTIAC
COMPRESSOR CLUTCH GROUND WIRE & WASHER
INTAKE MANIFOLD STUD
TEMPEST & FIREBIRD
PONTIAC & GP
OTHERWISE SAME AS TEMPEST & FIREBIRD
SPARK PLUG WIRE #1 ROUTE AS SHOWN
SPARK PLUG WIRE #8 ROUTE AS SHOWN
EXISTING MOUNTING AT REAR BRACKET
"FRONT OF ENG."
SPARK PLUG WIRE ROUTING
PLATE
BOLTS
INSTALL PULLEY WITH PART NO. & CODE TOWARD FRT. OF ENGINE
INDICATES PART OF ALTERNATOR MOUNTING AND DRIVE INSTALLATION DRAWING.
SEE SHEET 2 FOR BELT DRIVES & BELT ADJUSTMENT.
TO COMPLETE INSTALLATION SEE ENGINE FAN INSTALLATION DRAWING
9798731 SHEET 1 OF 2
RELEASED
VIEW ADDED
BRACKET, V8-350 I.D. IN.
9796061 & 062
USAGE REVISED
9793121 ADDED
9782588 REMOVED
"V-8" ENGINE" REM.
502306 REMOVED
9793121 REMOVED
NOTE ADDED
"6" ENGINE" REM.
"FIREBIRD" REMOVED
BRACKET
9796084 ADDED
TO 9796062
THRU DWG. ADDED
BRACKET
WASHER ADDED
COMPRESSOR MOUNTING
DO NOT SCALE DRAWING
1969 8-CYL. ENGINE
INSTALLATION DRAWING-AIR CONDITIONING COMPRESSOR & DRIVE
9798731 SHEET 1 OF 2
300
35C-M1